

Code	AREA OF MEASUREMENTS:	Tol.	XS	S	M	L	XL	2XL	3XL	4XL	
100	HPS FRONT BODY LENGTH	+ - 1/2	23 3/4	24 1/2	25 1/4	26	27	28	29	30	
105	BOTTOM HEM HEIGHT	+ - 1/8	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	
107	POCKET OPENING LENGTH	+ - 1/8	5 1/2	5 1/2	5 1/2	5 1/2	5 1/2	5 3/4	5 3/4	5 3/4	
235	POCKET WELT WIDTH	+ - 1/8	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2	
113B	FORWARD SHOULDER	+- 1/8	1/2	1/2	1/2	1/2	1/2	5/8	5/8	5/8	
115 / 116	ARMHOLE STRAIGHT	+ - 1/4	8	8 3/8	8 3/4	9 1/8	9 5/8	10 1/8	10 5/8	11 1/8	
117	ACROSS FRONT DOWN FROM HPS AT 6"	+ - 1/2	14	14 3/4	15 1/2	16 1/4	17 1/4	18 1/4	19 1/2	20 3/4	
119	CHEST WIDTH at 1" below armholes	+ - 1/2	19 1/2	20 1/2	21 1/2	22 1/2	23 3/4	25	26 1/2	28	
121	BOTTOM OPENING WIDTH - RELAXED	+ - 1/2	18 1/2	19 1/2	20 1/2	21 1/2	22 3/4	24	25 1/2	27	
121A	BOTTOM OPENING WIDTH - EXTENDED FLAT (FOR JACKETS & TOPS WITH BANDED BOTTOM)	+ - 1/2	19	20	21	22 1/2	24	25 1/2	27 1/2	29 1/2	
124	COLLAR WIDTH AT CF NECK SEAM	+ - 1/8	0	0	0	0	0	0	0	0	
127	PLACKET WIDTH @ FRONT NECK SEAM	+ - 1/8	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	
127	PLACKET WIDTH @ BOTTOM HEM OPEING	+ - 1/8	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	
128	SHOULDER SLOPE AT ARMHOLE SEAM (FOR SET-IN SLEEVES)	+ - 1/4	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	
129 / 130	FRONT NECK DROP --HPS TO SEAM	+ - 1/4	2 1/4	2 1/2	2 3/4	3	3 1/4	3 1/2	3 3/4	4	
131	COLLAR HEIGHT AT CB	+ - 1/8	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	
132 / 133	BACK NECK DROP--HPS TO SEAM	+ - 1/8	3/4	7/8	1	1 1/8	1 1/4	1 3/8	1 1/2	1 5/8	
134 / 135	BK NK OPENING --HPS TO HPS (SEAM TO SEAM)	+ - 1/4	6	6 1/4	6 1/2	6 3/4	7	7 1/4	7 1/2	7 3/4	
138	ACROSS SHOULDER WIDTH (FOR SET-IN SLEEVE)	+ - 1/2	14 3/4	15 1/2	16 1/4	17	17 3/4	18 3/4	20 1/4	21 3/4	
139	ACROSS BACK DOWN FROM HPS AT 6"	+ - 1/2	14 1/4	15	15 3/4	16 1/2	17 1/2	18 1/2	19 3/4	21	
143	HPS BACK BODY LENGTH	+ - 1/2	23 3/4	24 1/2	25 1/4	26	27	28	29	30	
144 / 145	LONG SLEEVE LENGTH FROM CENTER BACK NECK	+ - 1/2	30 1/2	31 1/4	32	33	34	35	36	37	
146	MUSCLE WIDTH 1" BELOW ARMHOLE (1/2)	+ - 1/4	7 1/8	7 1/2	7 7/8	8 3/8	8 7/8	9 3/8	9 7/8	10 3/8	
148	FOREARM WIDTH 7" UP FROM FINISHED OPENING EDGE	+ - 1/4	5 7/8	6 1/8	6 3/8	6 3/4	7 1/8	7 1/2	7 7/8	8 1/4	
149	LONG SLEEVE OPENING WIDTH (1/2)--relaxed	+ - 1/4	4 1/8	4 1/4	4 3/8	4 5/8	4 7/8	5 1/8	5 3/8	5 5/8	
149A	LONG SLEEVE CUFF OPENING WIDTH EXTENDED (1/2)	+ - 1/8	5 1/8	5 1/4	5 3/8	5 5/8	5 7/8	6 1/8	6 3/8	6 5/8	
149B	SLEEVE CUFF HEIGHT	+ - 1/8	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	